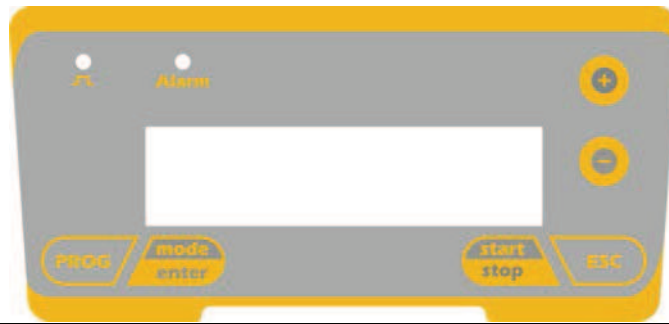


ATHENA AT. MT

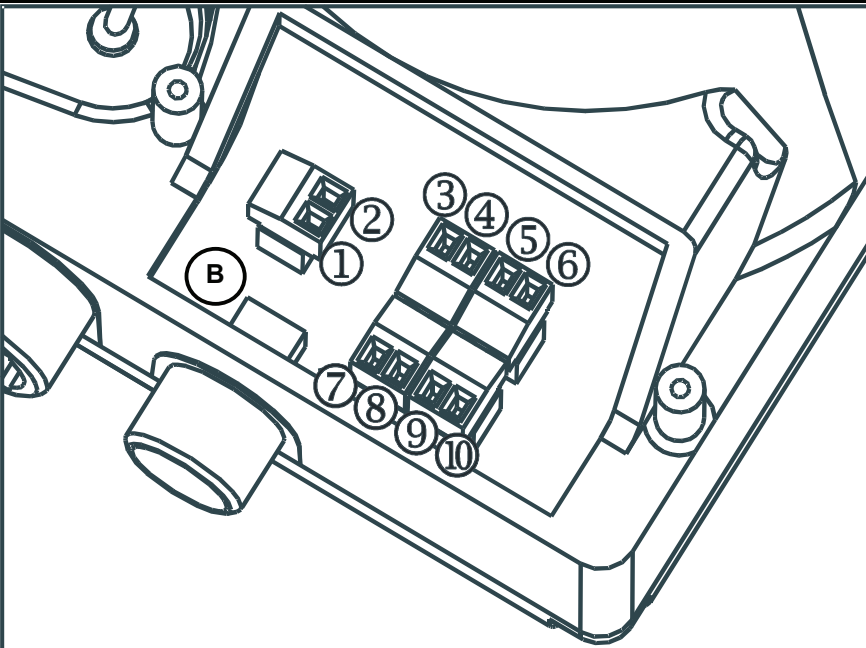
INSTALLATION MANUAL	EN
HANDBUCH	DE
MANUAL DE INSTALACION	ES
MANUEL D'INSTALLATION	FR
MANUALE D'INSTALLAZIONE	IT
MANUAL DE INSTALAÇÃO	PT
KULLANIM KLAVUZU	TR
РУКОВОДСТВО ПО УСТАНОВКЕ И ЭКСПЛУАТАЦИИ	RU





Control panel – ATHENA AT.MT




	Access to the programming menu
	When pressed during the pump operation phase, it cyclically displays the programmed values on the display; When pressed at the same time or keys, it increases or decreases a value dependent on the selected operating mode. During programming it carries out an “enter” function, meaning that it confirms entry to the various menu levels and modifications within the same.
	Starts and stops the pump. In the event of a level alarm (alarm function only), flow alarm and active memory alarm, it deactivates the signal on the display.
	Used to “exit” the various menu levels. Before definitively exiting the programming phase, you will be asked if you wish to save any changes
	Used to run upwards through the menu or increase the numerical values to be changed. Can be used to start dosage in Batch mode
	Used to run downwards through the menu, or decrease the numerical values to be changed.
	Flashing green LED during dosage
	Red LED that lights up in various alarm situations

Electrical connections

	1	Alarm relay	
	2		
	3	Pole +	4-20 mA input signal Input Impedante: 200 ohm
	4	Pole -	
	5	-Remote control input (start-stop) -Pause signal input	
	6		
	7	-Frequency signal input (water-meter pulse-sender) -Trigger signal input	
	8		
	9	Flow sensor input	
	10		
	B	Input level control	

You can access the programming menu by pressing the  key for over three seconds. The   keys can be used to run through the menu items, with the  key being used to access changes. The pump is programmed in constant mode in the factory. The pump automatically returns to the operating mode after 1 minute of no activity. Any data entered in these circumstances will not be saved.

The  key can be used to exit the various programming levels. Upon exiting programming, the display will show:

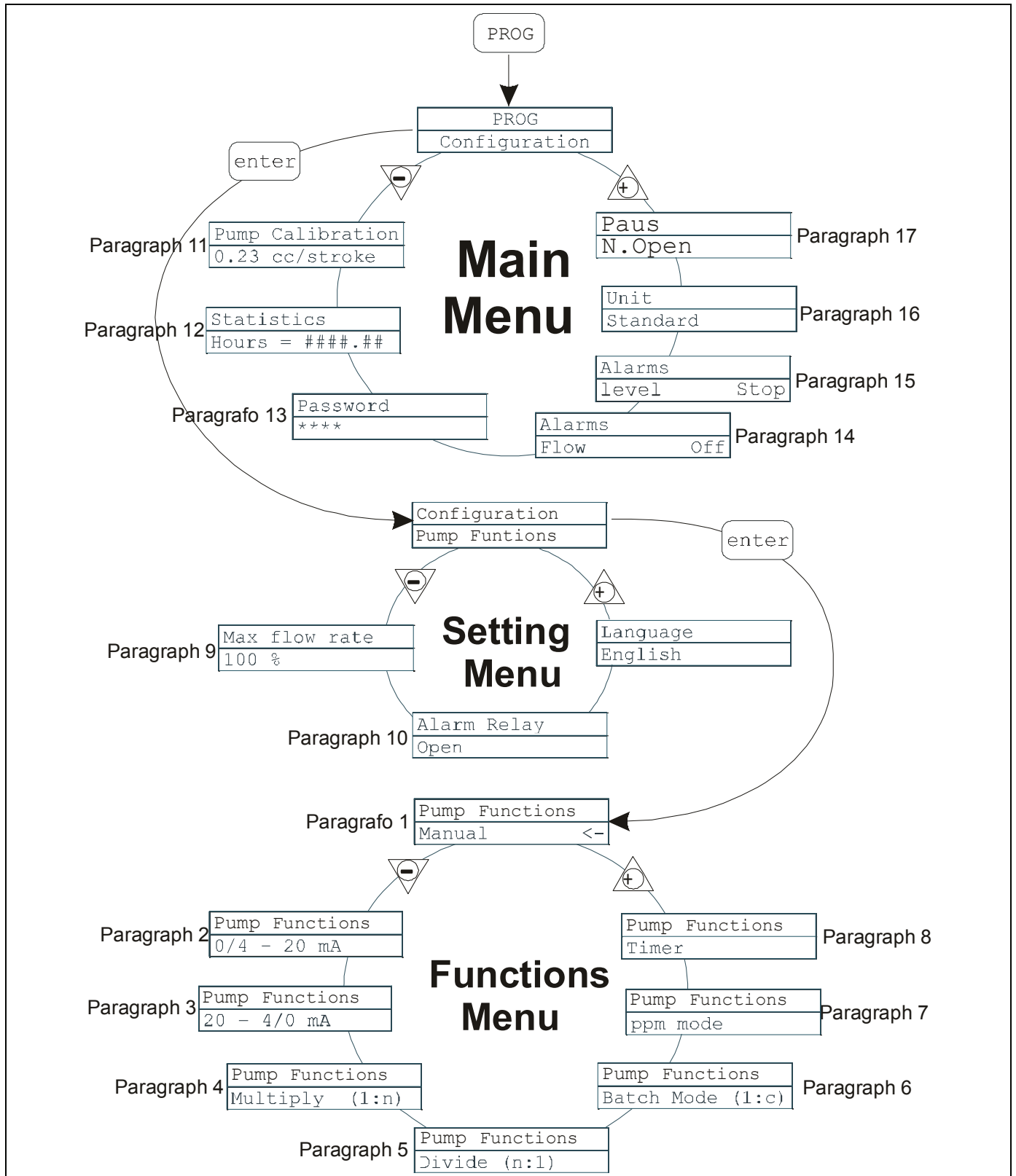
Exit
Don't Save

▽ ▲

Exit
Save



to confirm the selection



Setting the Language

Programming	Operation
	<p>Makes it possible to select the language. The pump is set in English in the factory.</p> <p>Changes can be made by pressing the key, then using the keys to set the new value. Press to confirm and return to the main menu</p>

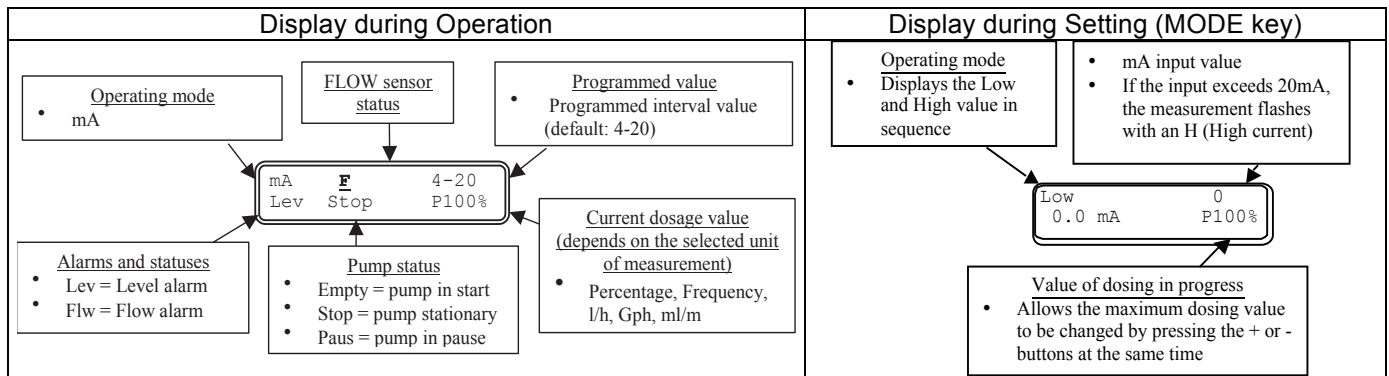
Paragraph 1 – Manual Dosage

Programming	Operation
	<p>The pump operates in constant mode. The flow can only be manually regulated by pressing the keys at the same time to increase the flow, or the keys to decrease it.</p>

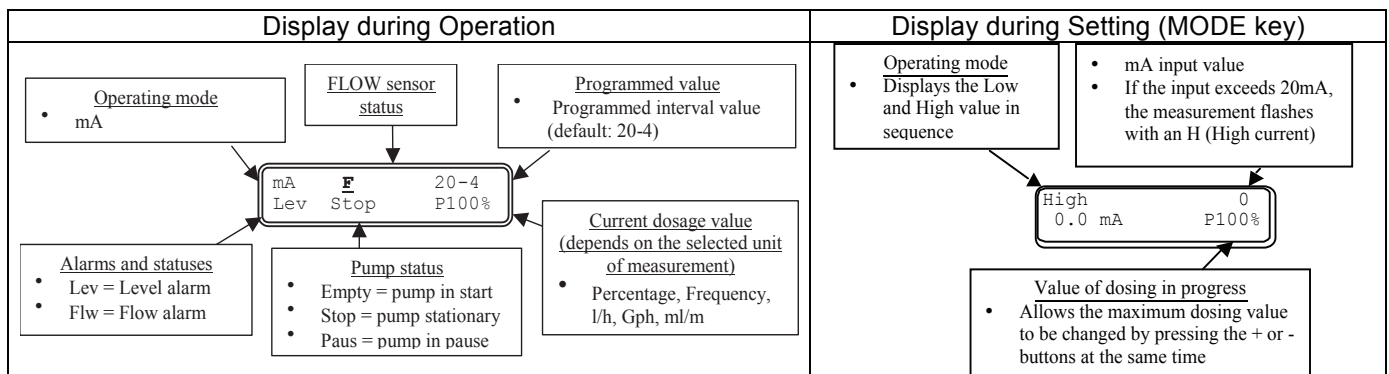
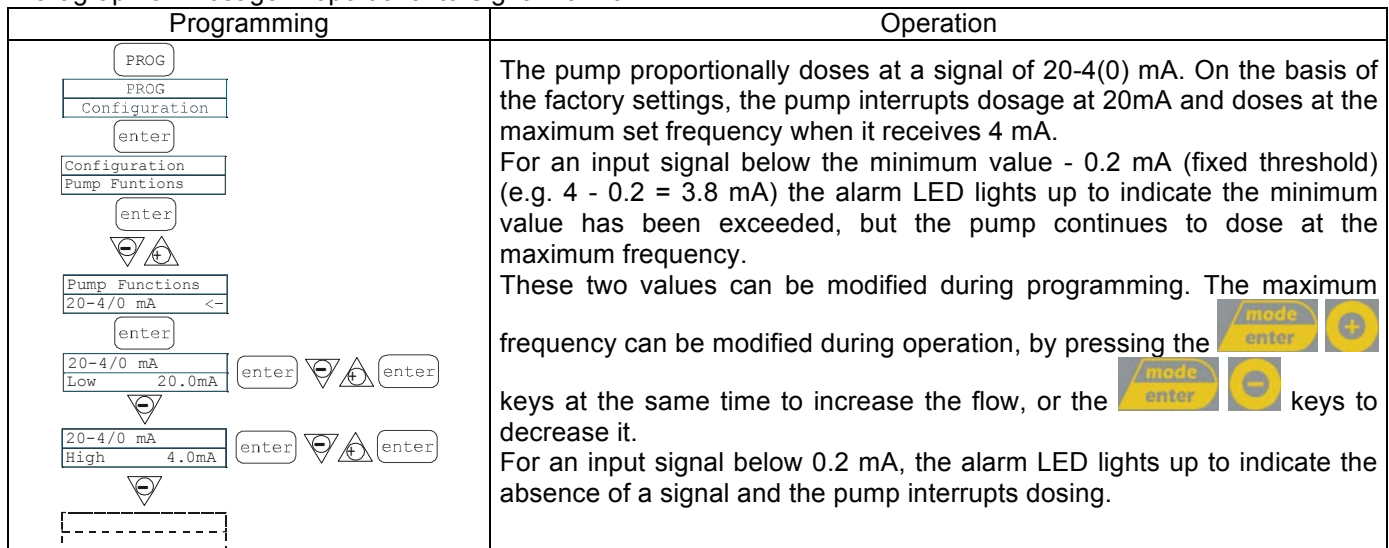
Display during Operation	Display during Setting (MODE key)
<p>Operating mode</p> <ul style="list-style-type: none"> Man = Manual <p>Alarms and statuses</p> <ul style="list-style-type: none"> Lev = Level alarm Flw = Flow alarms <p>FLOW sensor status</p> <p>Current dosage speed (depends on selected unit of measurement)</p> <ul style="list-style-type: none"> Percentage, Frequency, l/h, Gph, ml/m <p>Pump status</p> <ul style="list-style-type: none"> Empty = pump in start Stop = pump stationary Paus = pump in pause <p>Display: MAN F Stop P100% Lev</p>	<p>Operating mode</p> <ul style="list-style-type: none"> Man (during manual modification of the flow it displays the corresponding frequency value) <p>Display: MAN P100%</p> <p>Current dosage value</p> <ul style="list-style-type: none"> Modify the maximum flow by pressing the + or – keys at the same time

Paragraph 2 - Dosage Proportional to Signal 0/4-20

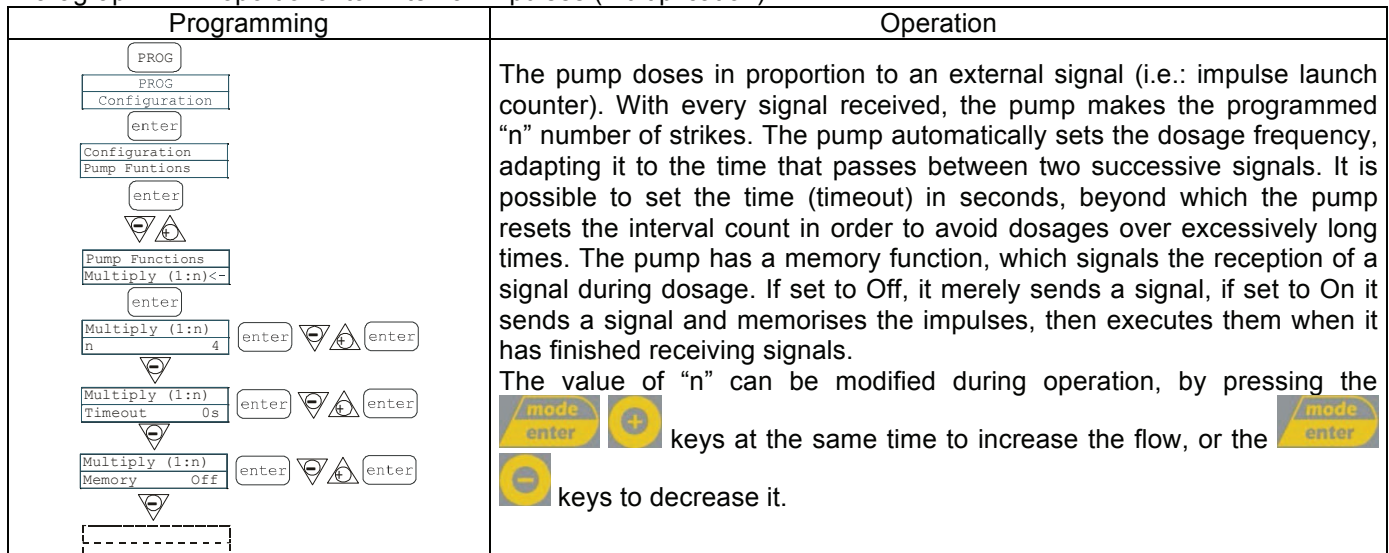
Programming	Operation
	<p>The pump proportionally doses at a signal of (0)4-20 mA. On the basis of the factory settings, the pump interrupts dosage at 4mA and doses at the maximum set frequency when it receives 20 mA. These two values can be modified during programming. The maximum frequency can be modified during operation, by pressing the keys at the same time to increase the flow, or the keys to decrease it.</p> <p>For an input signal below 0.2 mA, the alarm LED lights up to indicate the absence of a signal.</p>

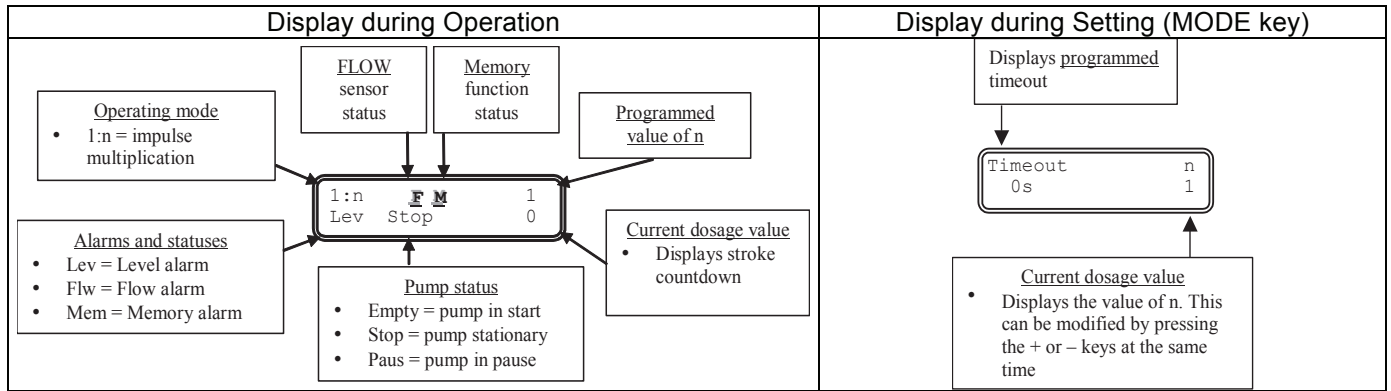


Paragraph 3 - Dosage Proportional to Signal 20-4/0 mA

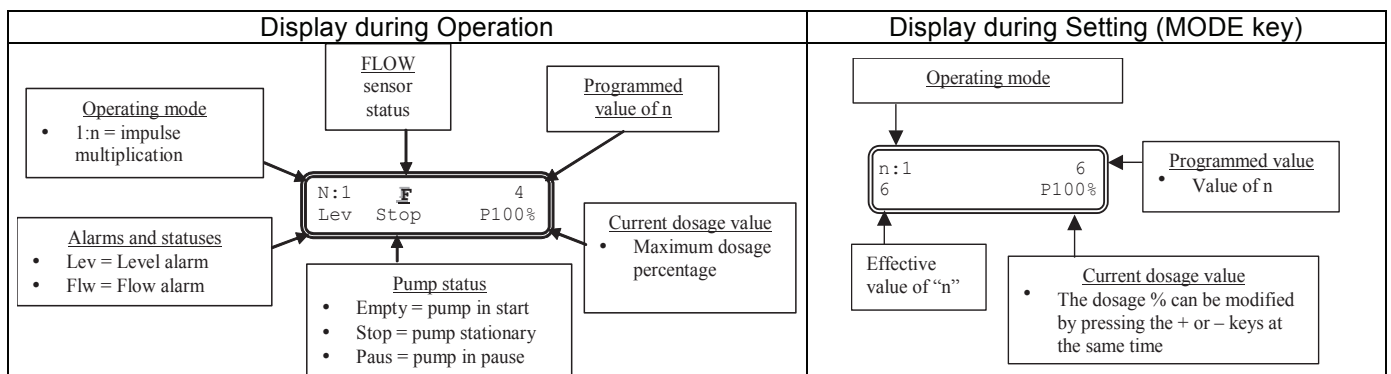
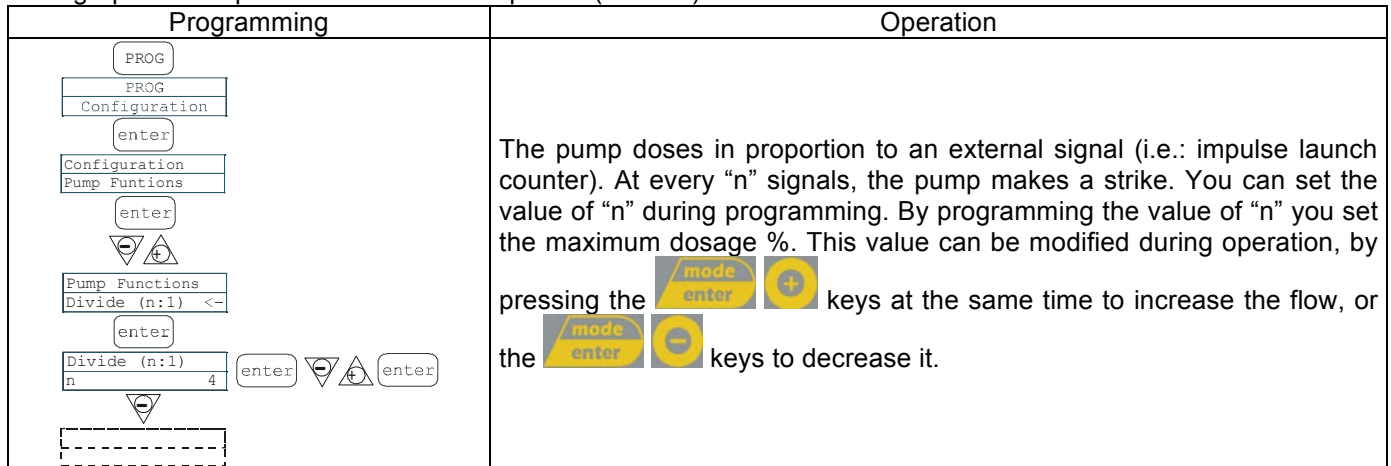


Paragraph 4 – Proportional to External Impulses (multiplication)

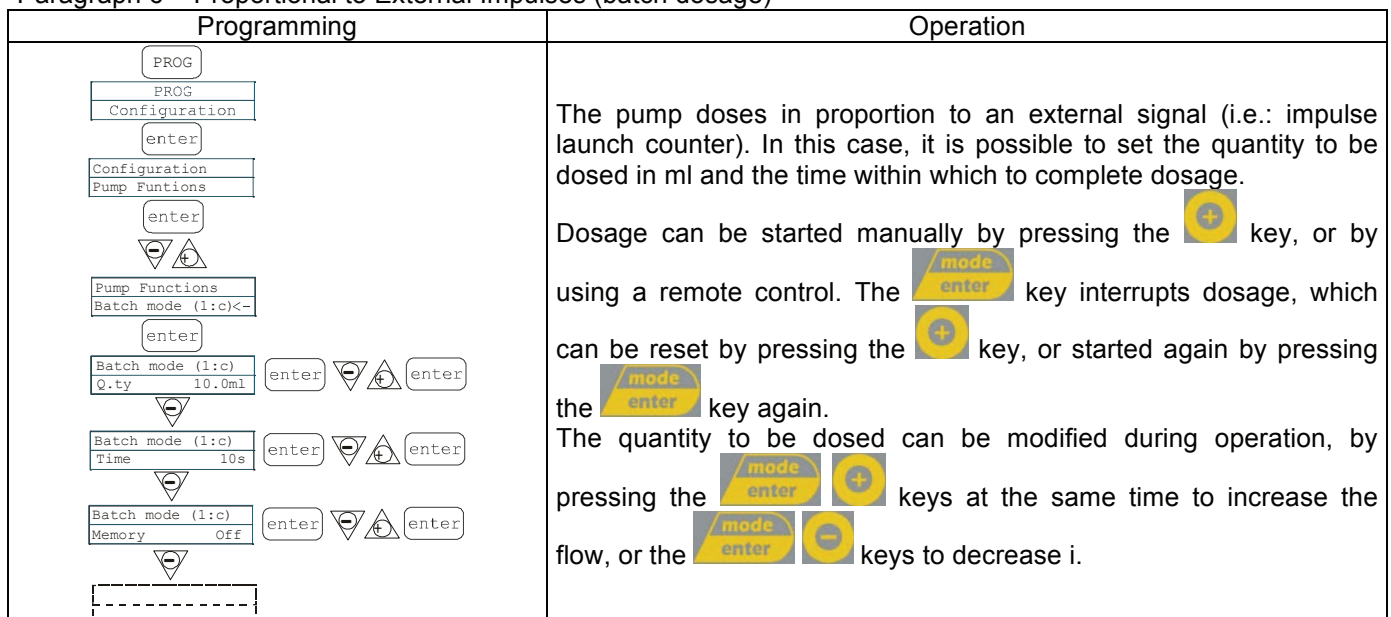


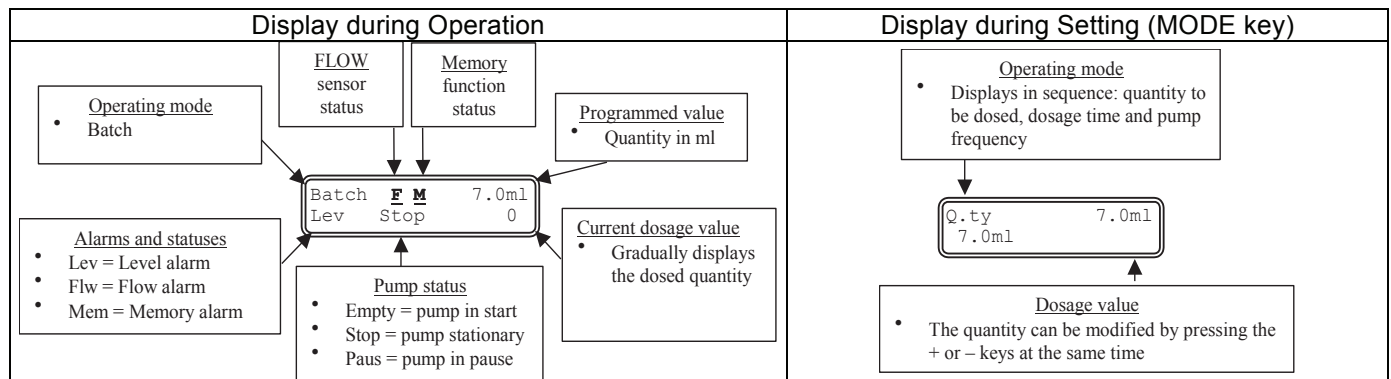


Paragraph 5 – Proportional to External Impulses (division)

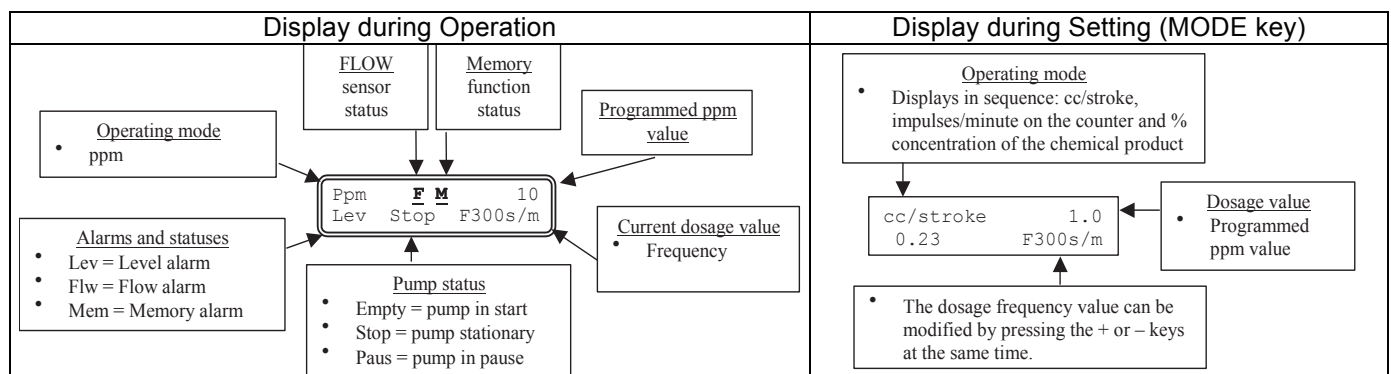
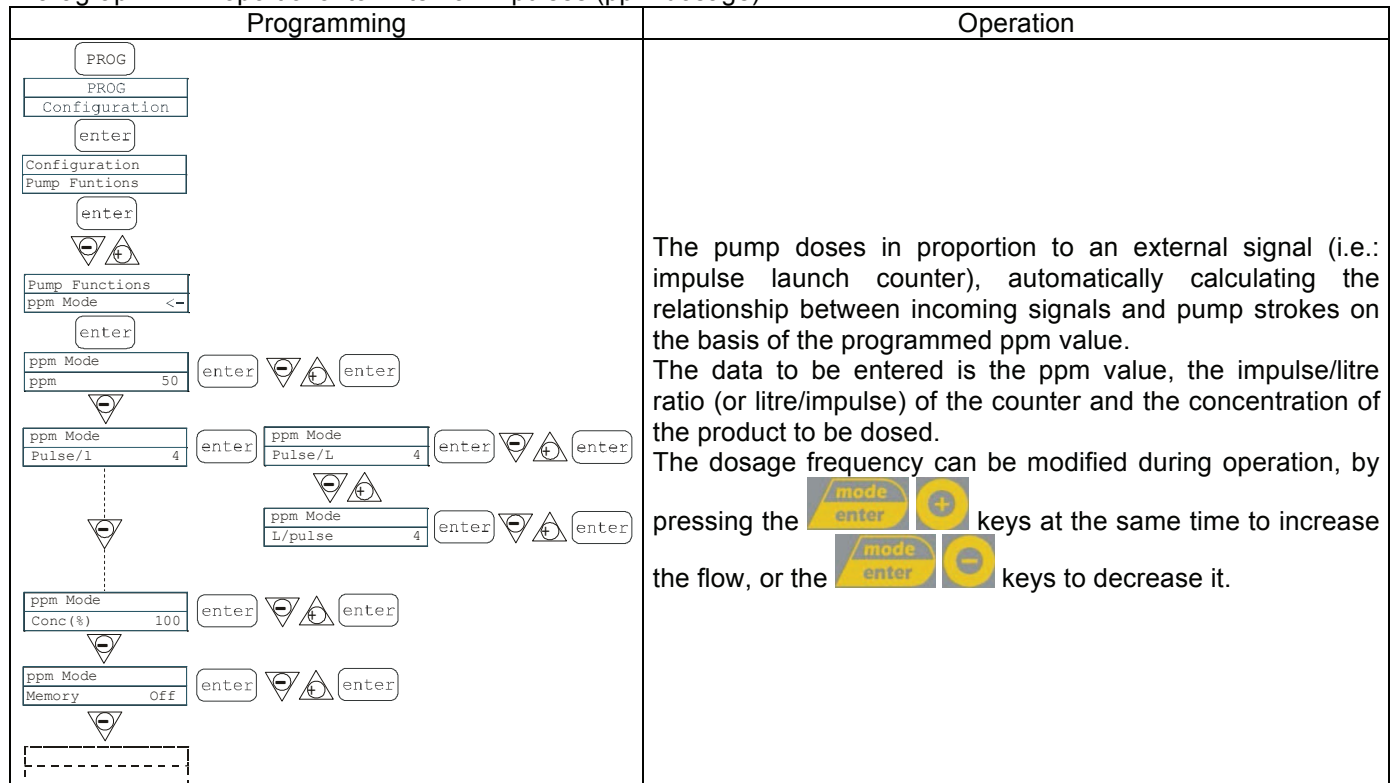


Paragraph 6 – Proportional to External Impulses (batch dosage)

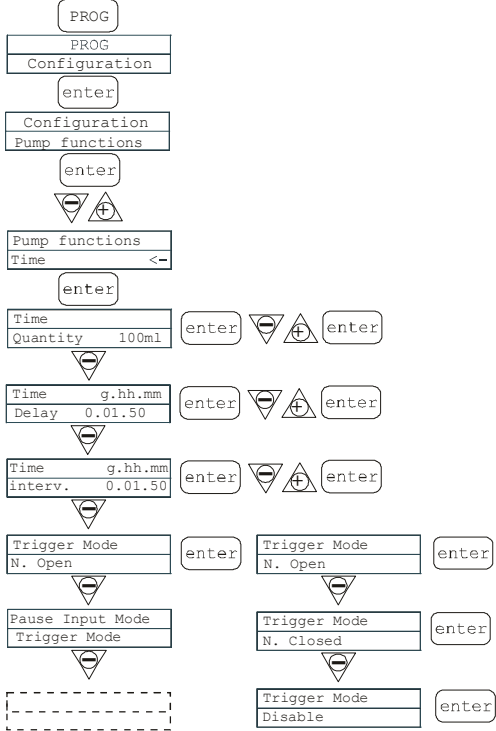
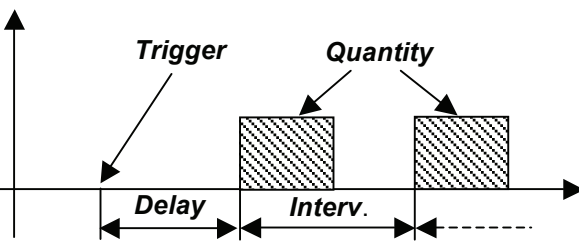
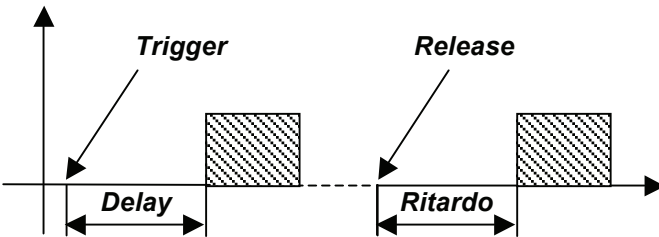




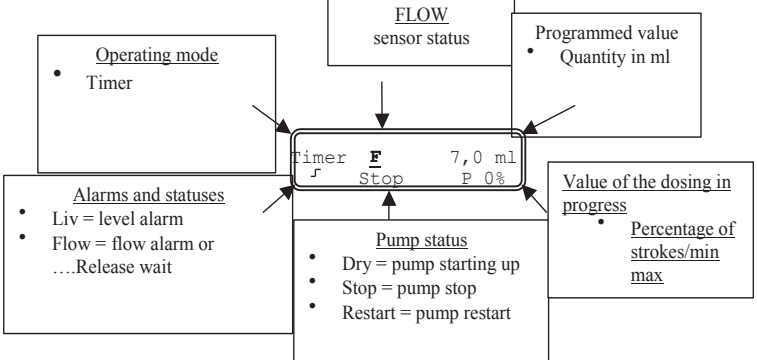
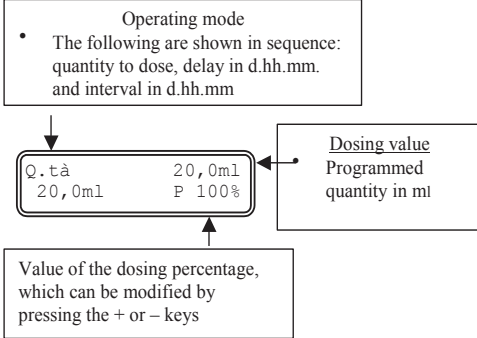


Paragraph 7 – Proportional to External Impulses (ppm dosage)



Paragraph 8 – Timed Dosage (**Frequency signal input “TRIGGER” activated**)

Programming	Operation
 <pre> graph TD PROG[PROG] --> CONFIG[Configuration] CONFIG --> PUMP[Pump functions] PUMP --> TIME[Time] TIME --> QTY[Quantity 100ml] QTY --> DELAY[Delay 0.01.50] DELAY --> INTV[Interval 0.01.50] INTV --> TRIG[N. Open] TRIG --> PAUSE[Pause Input Mode] PAUSE --> TRIG_CLOSED[N. Closed] TRIG_CLOSED --> TRIG_DISABLE[Disable] </pre>	<p>After receipt of the TRIGGER signal set, the pump doses a quantity that can be programmed in ml. It is possible to set a delay time before the dosing (Delay) and the interval between subsequent dosings (Interv.) as illustrated in the diagram:</p>  <p>By setting for example an Interval time = 0, a system is obtained in which the programmed quantity is dosed after each TRIGGER signal (with any delay that has been set):</p>  <p>It is possible to start the dosing by pressing the + key, which, in practice, simulates the Trigger signal.</p> <p>The Trigger signal can be set to N. Open (it is activated when the input passes from the open to the closed mode) or to N. Closed (it is activated when the input passes from the closed to the open mode).</p> <p>The Trigger signal is locked during dosing (its receipt is neither stored nor managed).</p> <p>The Pause (Remote input) input cannot be programmed and its activation stops the dosing, while its further deactivation makes the system wait again for the Trigger signal for a new dosing.</p> <p>The dosage frequency can be modified while the pump is operating, by pressing the  keys at the same time to increase the frequency, or the  keys to decrease it.</p>

Display during Operation	Display during Setting (MODE key)
 <p>Operating mode</p> <ul style="list-style-type: none"> Timer <p>Alarms and statuses</p> <ul style="list-style-type: none"> Liv = level alarm Flow = flow alarm orRelease wait <p>FLOW sensor status</p> <p>Programmed value</p> <ul style="list-style-type: none"> Quantity in ml <p>Timer F 7,0 ml Stop P 0%</p> <p>Pump status</p> <ul style="list-style-type: none"> Dry = pump starting up Stop = pump stop Restart = pump restart <p>Value of the dosing in progress</p> <ul style="list-style-type: none"> Percentage of strokes/min max 	 <p>Operating mode</p> <ul style="list-style-type: none"> The following are shown in sequence: quantity to dose, delay in d.hh.mm. and interval in d.hh.mm <p>Dosing value</p> <p>Programmed quantity in ml</p> <p>Q. tà 20,0ml P 100%</p> <p>Value of the dosing percentage, which can be modified by pressing the + or - keys</p>

Paragraph 8 – Timed Dosage (Frequency signal input “TRIGGER” not activated)

Programming	Operation
	<p>The pump doses a programmed quantity in ml. It is possible to set a pump delay time (Delay) when the pump is started and an interval between two successive dosings (Interval), as illustrated in the diagram:</p> <p>The Delay and Interval times are in dd.hh.mm (days, hours, minutes)</p> <p>The Pause input can be programmed in three different modes:</p> <ol style="list-style-type: none"> 1. FreezeTime: when the pause is activated, the system cuts out the current time count and restarts it when the pause is deactivated. 2. Pause Dosing: with the pause activated, the system continues to count time the and stops the dosing. 3. Restart Timer: when the pause is activated, the system stops the dosing and when the pause is deactivated the count starts again from the beginning. <p>The dosage frequency can be modified while the pump is operating, by pressing the keys at the same time to increase the frequency, or the keys to decrease it.</p>

Display during Operation	Display at start-up (MODE key)

Paragraph 9 – Setting the Maximum Flow

Programming	Operation
	<p>This makes it possible to set the maximum flow offered by the pump, and the programmed mode (% or frequency) is used as the standard unit of measurement when displaying the flow. Changes can be made by pressing the key, then using the keys to set the new value. Press to confirm and return to the main menu</p>

Paragraph 10 – Setting the Alarm Relay

Programming	Operation
<pre> graph TD PROG[PROG] --> CONFIG[PROG Configuration] CONFIG --> ENTER1[enter] ENTER1 --> PUMP[Configuration Pump Functions] PUMP --> ENTER2[enter] ENTER2 --> FLOW[Max flow rate P100%] FLOW --> ENTER3[enter] ENTER3 --> ALARM[Alarm Relay N.Open] ALARM --> ENTER4[enter] ENTER4 --> CONFIRM[confirm] CONFIRM --> ENTER5[enter] ENTER5 --> MAIN[Main Menu] </pre>	<p>In the absence of an alarm situation, it can be set as open (default) or closed.</p> <p>Changes can be made by pressing the key, then using the keys to set the new value. Press to confirm and return to the main menu</p>

Paragraph 11 – Flow Calibration

Programming	Operation
<pre> graph TD PROG[PROG] --> CONFIG[PROG Configuration] CONFIG --> ENTER1[enter] ENTER1 --> DASH1[] DASH1 --> ENTER2[enter] ENTER2 --> PUMP[Pump Calibration 0,23 cc/stroke] PUMP --> ENTER3[enter] ENTER3 --> MANUAL[Pump Calibration Manual] MANUAL --> ENTER4[enter] ENTER4 --> AUTO[Pump Calibration Automatic] AUTO --> ENTER5[enter] ENTER5 --> START[Automatic Cal. Start 100 strok.] START --> ENTER6[enter] ENTER6 --> STROKES[Automatic Cal. Strokes 100] STROKES --> ML[Automatic Cal. ml 20] ML --> ENTER7[enter] ENTER7 --> DASH2[] </pre>	<p>The memorized cc value per strike appears in the main menu. It can be calibrated in two different ways:</p> <p>MANUAL – manually enter the cc value per strike using the keys and confirm by pressing the key</p> <p>AUTOMATIC – the pump makes 100 strikes, which are started by pressing the key. At the end of this process, enter the quantity sucked up by the pump using the keys and confirm by pressing the key. The entered figure will be used in flow calculations.</p>

Paragraph 12 - Statistics

Programming	Operation
<pre> graph TD PROG[PROG] --> CONFIG[PROG Configuration] CONFIG --> ENTER1[enter] ENTER1 --> DASH1[] DASH1 --> ENTER2[enter] ENTER2 --> HOURS[Statistics Hours 10] HOURS --> ENTER3[enter] ENTER3 --> STROKES[Statistics Strokes 1000] STROKES --> ENTER4[enter] ENTER4 --> QTY[Statistics Q.ty(L) 100] QTY --> ENTER5[enter] ENTER5 --> POWER[Statistics Power ON 10] POWER --> ENTER6[enter] ENTER6 --> RESET[Statistics Reset] RESET --> ENTER7[enter] ENTER7 --> NO[Statistic Reset NO] NO --> ENTER8[enter] ENTER8 --> ESC[ESC] ESC --> HOURS2[Statistics Hours 10] HOURS2 --> ENTER9[enter] ENTER9 --> DASH2[] </pre>	<p>The main menu displays the pump operation times. By pressing the key you can access other statistics:</p> <ul style="list-style-type: none"> - Strokes = number of strokes made by the pump - Q.ty (L) = quantity dosed by the pump in litres; this figure is calculated on the basis of the memorised cc/stroke value - Power = number of pump starts - Reset = use the to reset the counters (YES) or otherwise (NO), then confirm by pressing the key. <p>Pressing the key will take you back to the main menu.</p>

Paragraph 13 – Password

Programming	Operation
	<p>By entering the password, you can enter the programming menu and see all the set values. The password will be requested whenever you seek to modify them.</p> <p>The flashing line indicates the number than can be modified.</p> <p>Use the key to select the number (from 1 to 9), and the key to select the number to be modified. Confirm by pressing the key. By setting “0000” (default), the password is eliminated.</p>

Paragraph 14 – Flow Alarm

Programming	Operation
	<p>This makes it possible to activate (deactivate) the flow sensor.</p> <p>Once activated (On), press to access the request for the number of signals the pump waits before entering alarm mode (Setting Time = 0 s in the next menu) or priming mode (Setting a Time other than 0 s in the next menu).</p> <p>When is pressed, the number flashes.</p> <p>Use to set the value. Press to confirm.</p> <p>Press to go back to the main menu.</p> <p>In the Time menu, you can set the time for which the pump, not having received the flow signal for the set number of signals, enters priming mode before entering alarm mode. If, during the priming time, the pump receives the flow signal again, it will return to normal operation. If time = 0 s, after the number of signals set, the pump will enter alarm mode immediately, without performing priming. To edit and set the time: when is pressed, the number flashes. Then press to set the value. Press to confirm.</p> <p>Press to go back to the main menu.</p> <p>Batch mode can only be enabled in Recovery mode. The pump repeats the number of strokes that were not detected by the flow sensor. Press the button to request the maximum number of signals that the pump can recover before going into an alarm state. Pressing will cause the number to flash. At this point the user can use the and buttons to set the desired value. Press the button to confirm. Press to return to the main menu.</p>

Paragraph 15 – Level Alarm

Programming	Operation
<pre> graph TD A[PROG] --> B[PROG Configuration] B --> C[] C --> D[Alarms Level Stop] D -- enter --> E[Alarm Level Stop] E -- enter --> F[Alarm Flow Alarm] F -- enter --> G[ESC] G --> H[Alarms Level Alarm] H --> I[] </pre>	<p>This makes it possible to set the pump when the level sensor alarm is activated. In other words you can decide whether to stop dosage (Stop) or simply activate the alarm signal without stopping dosage.</p> <p>Changes can be made by pressing the key, then using the keys to set the alarm type. Confirm by pressing the key. Press to return to the main menu</p>

Paragraph 16 – Flow Display Unit

Programming	Operation
<pre> graph TD A[PROG] --> B[PROG Configuration] B --> C[] C --> D[Units Standard] D -- enter --> E[Units Standard] E -- [] --> F[Units L/h] F -- enter --> G[] </pre>	<p>This makes it possible to set the dosage unit of measurement on the display.</p> <p>Changes can be made by pressing the key, then using the keys to set the unit of measurement, choosing between L/h (liters/hour), Gph (Gallons/hour), ml/m (milliliters/minute) or standard (% or frequency, depending on settings). Press to confirm and return to the main menu</p>

Paragraph 17 - Setting the Pause





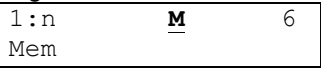


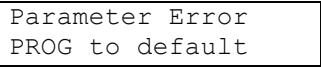

Programming	Operation
<pre> graph TD A[PROG] --> B[PROG Configuration] B --> C[] C --> D[Paus N.Open] D -- enter --> E[] E -- [] --> F[] F -- enter --> G[] </pre>	<p>The pump can be paused by remote input. The factory setting is Normally Open.</p> <p>Changes can be made by pressing the key, then using the keys to set the new value (N. OPEN or N. CLOSED).</p> <p>Press to confirm and return to the main menu.</p>

Display contrast adjustment.

For adjusting the display contrast keep the key pressed and within 5 seconds press the keys or to increase or decrease the contrast.



Alarms

Display	Cause	Interruption
Fixed alarm LED Flashing word "Lev" I.e. 	End of level alarm, without interrupting pump operation	Restore the liquid level.
Fixed alarm LED Flashing words "Lev" and "stop" I.e. 	End of level alarm, with interruption to pump operation	Restore the liquid level.
Flashing word "Mem" I.e. 	The pump receives one or more pulses during dosage with memory function on Off	Press the  key
Flashing word "Mem" I.e. 	The pump receives one or more pulses during dosage with memory function on On	When the pump finishes receiving external impulses, it returns the memorized strokes
Fixed alarm LED Flashing word "Flw" I.e. 	Active flow alarm. The pump has not received the programmed number of signals from the flow sensor.	Press the  key
I.e. 	Internal CPU communication error.	Press the  key to restore the default parameters.